

instruction maintenance and parts

**IMPORTANT:** 

DO NOT CUT FERROUS METALS. DO NOT USE ABRASIVE WHEELS. DO NOT USE STRONG SOLVENTS. PERMANENT DAMAGE MAY RESULT.



WARNING: FOR YOUR OWN SAFETY READ THIS MANUAL BEFORE OPERATING TOOL.

This booklet is provided for your convenience in the use and care of your new DeWalt Saw. These instructions include operation, usage, precautions, preventive maintenance, maintenance and other pertinent data to assist you in assuring long life and dependable service from your saw.

10" POWER MITER BOX

CATALOG NO. 7717

TYPE 2

BULLETIN NO. 9127-1

| MODEL NO. | TYPE | VOLTS | CYCLE | PH |  |  |
|-----------|------|-------|-------|----|--|--|
| 7717      | 2    | 120   | 25-60 | 1  |  |  |

#### INDEX

#### **UNPACKING & ASSEMBLY**

Your DeWalt Power Miter Box is completely assembled, aligned and inspected at the factory, then partially disassembled for shipment. To unpack, remove the unit and hardware bag from the carton. Place the unit in the desired location on a work bench, accessory machine stand or strong table. If the unit is to be used in one location, fasten it to the bench or table using screws or bolts through the holes in the four mounting feet. Be sure to shim to remove any irregularities between the mounting feet and the mounting surface to prevent distorting the base casting.

Unpack the hardware bag, remove the handle (33)\* and thread it into the front end of the pivot arm (16)\* above the miter latch. Refer to the control location and function chart for part names and locations. Place the remaining contents in a safe location.

\* See page 7

CAUTION: DO NOT ATTEMPT TO OPERATE THE POWER MITER BOX UNTIL YOU HAVE READ AND UNDERSTAND THE FOLLOWING OPERATING INSTRUCTIONS.

## **RULES FOR SAFER OPERATION**

- 1. KEEP GUARDS IN PLACE and in working order.
- REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents.
- DON'T USE IN DANGEROUS ENVIRONMENT. Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well lighted.
- KEEP CHILDREN AWAY. All vistors should be kept a safe distance from work area.
- MAKE WORKSHOP KID PROOF with padlocks, master switches, or by removing starter keys.
- DON'T FORCE TOOL. It will do the job better and be safer at the rate for which it was designed.
- 8. USE RIGHT TOOL. Don't force tool or attachment to do a job for which it was not designed.
- WEAR PROPER APPAREL. No loose clothing, gloves, neckties, rings, bracelets, or other jewelry to get caught in moving parts. Nonslip footwear is recommended. Wear protective hair covering to contain long hair.
- ALWAYS USE SAFETY GLASSES. Also use face or dust mask if cutting operation is dusty. Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses.
- SECURE WORK. Use clamps or vise to hold work when practical.
   It's safer than using your hand and it frees both hands to operate tool.
- DON'T OVERREACH. Keep proper footing and balance at all times.

- MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
- 14. **DISCONNECT TOOLS** before servicing; when changing accessories such as blades, bits, cutters, etc.
- 15. REDUCE THE RISK OF UNINTENTIONAL STARTING. Make sure switch is in off position before plugging in.
- 16. USE RECOMMENDED ACCESSORIES. Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury to persons.
- NEVER STAND ON TOOL. Serious injury could occur if the tool is tipped or if the cutting tool is unintentionally contacted.
- 18. CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function—check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.
- DIRECTION OF FEED. Feed work into a blade or cutter against the direction of rotation of the blade or cutter only.
- NEVER LEAVE TOOL RUNNING UNATTENDED. TURN POWER OFF. Don't leave tool until it comes to a complete stop.

## ADDITIONAL RULES FOR THE POWER MITER BOX

- 1. DO-Protect line with at least a 15 ampere time delay fuse.
- 2. DO-Make certain the blade rotates in the correct direction.
- DO—Be sure all clamp handles are tight before starting any operation.
- DO—Be sure blade and arbor collars are clean and recessed side of collars are against blade. Tighten arbor nut securely, using both wrenches provided.
- 5. DO—Keep saw blade sharp and properly set.
- 6. DO—Keep motor air slots clean and free of chips.
- 7. DO—Use both upper and lower blade guards at all times.
- DON'T—Attempt to operate on anything but designated voltage.
- 2. DON'T—Operate unless all clamp handles are tight.
- 3. DON'T—Use blades of larger diameter than recommended.
- 4. DON'T—Wedge anything against fan to hold motor shaft.
- DON'T—Subject table top to variable humidity conditions (keep away from dampness).
- DON'T—Force cutting action. Stalling or partial stalling of motor can cause major damage. Allow motor to reach full speed before cutting.
- DON'T—Remove ground prong from plug. Never operate saw unless it is properly grounded.
- DON'T—Place either hand in the blade area when the saw is connected to the electrical power source.
- DON'T—Use blades recommended for operation at less than 6000 rpm.
- 10. DON'T-Attempt to recut small pieces.
- 11. DON'T—Tape or wedge trigger switch locking button down; permanent loss of switch locking function will result.
- 12. DON'T-Cut ferrous metals.
- 13. DON'T—Use abrasive wheels.
- 14. DON'T-Allow anyone to stand behind the saw.
- 15. DON'T—Apply lubricants to the blade when it is running.

#### **ELECTRICAL CONNECTIONS AND GROUNDING**

This tool should be grounded while in use to protect the operator from electric shock.

We recommend that you NEVER dissemble the tool or try to do any rewiring in the electrical system. Any such repairs should be performed only by B&D Service Centers or other qualified service organizations. Should you be determined to make a repair yourself, remember that the green colored wire is the "grounding" wire. Never connect this green wire to a "live" terminal.

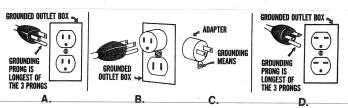
- Cord-Connected Tools: In the event of a malfunction breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This tool is equipped with an electric cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into a matching outlet that is properly installed and grounded in accordance with all local codes and ordinances. Do not modify the plug provided — if it will not fit the outlet, have the proper outlet installed by a qualified electrician. Improper connection of the equipment-grounding conductor can result in a risk of electric shock. The conductor with insulation having an outer surface that is green with or without yellow stripes is the equipment-grounding conductor. If repair or replacement of the electric cord or plug is necessary, do not connect the equipment-grounding conductor to a live terminal. Check with a qualified electrician or serviceman if the grounding instructions are not completely understood, or if in doubt as to whether the tool is properly grounded. Use only 3-wire extension cords that have 3-prong grounding plugs and 3-pole receptacles that accept the tool's plug. Repair or replace damaged or worn cord immediately.
- 1A. Grounded, cord-connected tools intended for use on a supply circuit having a nominal rating less than 150 volts. This tool is intended for use on a circuit that has an outlet that looks like the one illustrated in Sketch A. The tool has a grounding plug that looks like the plug illustrated in Sketch A. A temporary adapter, which looks like the adapter illustrated in Sketches B and C, may be used to connect this plug to a 2-pole receptacle as shown in Sketch B if a properly grounded outlet is not available. The temp-

#### **CONTROL LOCATIONS & FUNCTIONS**

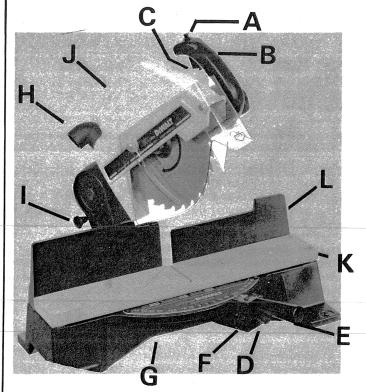
- A. SWITCH BUTTON—Press to unlock trigger switch, remove to prevent unauthorized operation.
- B. OPERATING HANDLE—Used while cutting.
- C. TRIGGER SWITCH—Squeeze and hold to cut, releasing the switch activates the automatic brake.
- D. MITER LATCH—Accurately locates 0°, 22½° left and right and 45° left and right, pull upward to select miter angle.
- E. MITER CLAMP KNOB—Tighten lightly to maintain desired miter angle.
- F. PIVOT ARM—Rotate to select desired miter angle.
- G. MITER SCALE & POINTER—Indicates miter angle.
- H. DUST SPOUT—Orient to direct sawdust ejection.
- I. CARRYING LOCK—Lower blade and push in to lock blade down, pull out to release.
- J. UPPER & LOWER GUARDS—Provide operator protection.
- K. TABLE TOP—Hold material being cut solidly on table top.
- L. FENCE—Hold material being cut against fence.
- M. ARBOR COLLARS (not shown) Place blade between collars with larger collar diameter against blade.
- N. ARBOR NUT (not shown) Secures blade TIGHTEN SECURELY.
- O. WING NUT (Not shown)—Secures guard—MAKE CERTAIN THAT THE GUARD IS PROPER-LY POSITIONED OVER BOTH STUDS THEN TIGHTEN WING NUT SECURELY.

orary adapter should be used only until a properly grounded outlet can be installed by a qualified electrician. The green-colored rigid ear, lug, etc. extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box. Adapter shown in Sketches B and C is Not for Use in Canada.

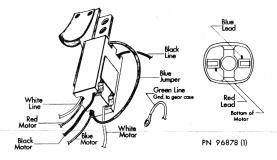
1B. Grounded, cord-connected tools intended for use on a supply circuit having a nominal rating between 150-250 volts, inclusive: This tool is intended for use on a circuit that has an outlet that looks like the one illustrated in Sketch D. The tool has a grounding plug that looks like the plug illustrated in Sketch D. Make sure the tool is connected to an outlet having the same configuration as the plug. No adapter is available or should be used with this tool. If the tool must be reconnected for use on a different type of electric circuit, the reconnection should be made by qualified service personnel; and after reconnection, the tool should comply with all local codes and ordinances.



The use of a separate 15 ampere circuit is recommended. Do not connect this tool to a DC power. It will cause damage to the tool.



INTERNAL WIRING DIAGRAM



#### **OPERATING INSTRUCTIONS**

Observe and comply with the warning label affixed to the saw.

# **DANGER**

FROM BLADE



## WARNING

FOR YOUR OWN SAFETY READ INSTRUCTION MANUAL BEFORE OPERATING SAW.

WEAR EYE PROTECTION.
 DO NOT PERFORM ANY
 OPERATION FREEHAND.
 MAKE NO ADJUSTMENTS
 UNTIL BLADE HAS
 STOPPED.



Use common sense, think all operations through before starting, and be alert.

CARRYING LOCK — The Power Miter Box is equipped with a carrying lock which locks the blade in a downward position. It is located on the left side of the rear pivot area.

To Release — push down lightly on the operating handle and pull the Carrying Lock Knob to the left. This will allow the blade to raise about 35°.

To Engage — lower the blade into a full-depth kerf and lock the miter knob in this position. While holding the operating handle down, push the Carrying Lock Knob firmly to the right.

CUTTING—The cutting operation is made in five steps described below. Extreme caution is required around this and other power tools to prevent possible injury.

STEP 1: SELECT MITER ANGLE—Release the carrying lock (if required) allowing the saw blade to rise out of the kerf in the table board. Do not start the motor. Unscrew the miter clamp knob about 1/4 turn and hold the miter latch upward. Rotate the pivot arm until the wide center mark on the pointer indicates the desired angle. Note that the miter scale is calibrated in half-degree increments. Quarter-degree settings can be made by placing the wide center mark on the approximate location then moving the pivot arm slightly to keep the center mark between graduations and aligning one of the side 1/4° marks with a scale graduation. Release the miter latch and tighten the Miter Clamp Knob finger tight. The miter latch will automatically locate miter angles of 0°, 22½° left and right and 45° left and right. To select one of these angles, release the miter latch and allow the latch to seat itself in the miter notch then tighten the miter clamp knob finger tight. If an angle within one degree of a miter notch is selected then the miter latch must be held up until the miter clamp knob is tightened.

STEP 2: PLACE WORKPIECE on the table top and against the fence, with the saw blade in the up position and the motor off and locating it so that the saw kerf will be in the correct position. Hold the workpiece firmly in position with your hand well away from the blade and guard area. DO NOT ATTEMPT TO CUT SMALL PIECES AS YOUR HAND WILL BE DANGEROUSLY CLOSE TO THE BLADE. SUPPORT LONG WORK WITH AN OUTBOARD WORK REST.

Never perform any operation "free hand" (i.e. supporting the workpiece by hand alone). The workpiece must always be solidly supported by the fence or supporting jig or fixture to prevent any unexpected movement.

STEP 3: START MOTOR. Firmly grasp the operating handle. Press the switch button then the trigger switch. The switch button may be released after the trigger switch is fully depressed. Allow a few seconds for the blade to reach maximum speed prior to cutting.

STEP 4: CUT WORKPIECE. While holding the workpiece firmly as described in Step 2, slowly and evenly lower the blade through the workpiece, raise the blade from the workpiece and release the trigger switch while holding onto the operating handle. Allow the automatic brake to completely stop the blade prior to moving either hand.

STEP 5: REMOVE WORK. When the blade has stopped, remove the workpiece and scrap. Use a short length of scrap to remove sawdust and scrap from the area adjacent to the blade rather than putting your hands in the blade area.

#### **CUTTING TIPS**

The smoothness of the resulting cut depends on the material, blade design, blade sharpness and rate of cut. To make a rough cut, as on framing lumber, a fairly rapid cut coupled with a sharp, aggressive blade will produce the most economical cutting. However, for smooth, accurate cutting, as on finished trim, a slow even cutting rate, along with a sharp blade designed to make smooth cuts will produce excellent cut quality. The blade shipped with the Power Miter Box is a general purpose blade. If it is not completely satisfactory, we suggest that you select a blade from the accessory blades according to your requirements and material being cut.

### CHANGING BLADES

Blades are easily changed by following these step-by-step instructions:

STEP 1: DISCONNECT POWER: Remove the line cord plug from the receptacle. Place the plug in a location where someone will not plug it in by mistake.

STEP 2: REMOVE GUARD. Leave the saw motor in the up position. Remove the wing nut located on the top of the motor adjacent to the operating handle. Grasp the upper guard and raise it straight up and off the motor.

STEP 3: REMOVE BLADE. Place the large Allen wrench in the end of the arbor shaft. Place the open-end wrench on the brass arbor nut nearly parallel to the first wrench. Push downward on the open-end wrench and pull upward on the Allen wrench (left-hand threads). Remove the arbor nut, outer arbor collar and blade. It is not necessary to remove the inner arbor collar.

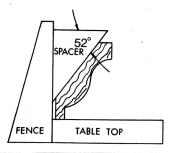
STEP 4: INSTALL BLADE. Clean the mating faces of the arbor collars and the blade to remove all dirt. Slide the blade onto the arbor shaft making certain that the blade marking indicates rotation in a clockwise direction when viewed from the end of the arbor shaft. Replace the outboard arbor collar (larger diameter against blade) and the arbor nut. Tighten the arbor nut securely.

STEP 5: REINSTALL GUARD. Lower the guard assembly (allowing the lower guard to hang freely) over the blade. Install the guard over the threaded stud and the solid pin. CAUTION: MAKE CERTAIN THAT THE GUARD IS SEATED OVER BOTH THE PIN AND THE STUD. Replace the wing nut and tighten securely.

#### **CUTTING SUGGESTIONS**

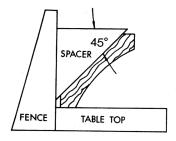
Here are several suggestions which will make the operation of your Power Miter Box easier and more accurate:

## 1. CROWN MOLDING



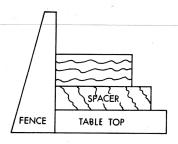
To make repeated cuts on crown molding, construct two spacer blocks 10" long as shown and fasten them with sheet metal screws through holes drilled through the fence. Make certain that the spacer blocks are located at the same distance from the table top.

#### 2. COVE MOLDING



To make repeated cuts on cove molding, construct two spacer blocks 10" long as shown and fasten them with sheet metal screws through holes drilled through the fence. Make certain that the spacer blocks are located at the same distance from the table top.

#### 3. FLAT MITERING DRESSED 4" MATERIAL



To flat miter 4" dimensioned material  $(3\frac{1}{2}")$  or  $3\frac{5}{8}"$  actual width), it is necessary to space the material above the table top. To do this, use 2 pieces of 5/4 or 2" dimensioned lumber (1") to  $1\frac{5}{8}"$  as shown in the diagram. Fasten the spacers to the fence or table top.

#### ADJUSTMENT AND ALIGNMENT

Your DeWalt Power Miter Box was assembled, aligned and inspected at the factory prior to shipment, however, rough handling can affect the alignment. Adjustments are provided at all wear points to maintain the accuracy through the life of the tool. It is suggested that the Power Miter Box be adjusted whenever it fails to perform to the expected accuracy. Since one adjustment can affect another adjustment, perform all adjustments in the order shown. It is necessary to do some cutting to verify the alignment. Read and understand the cutting instructions and operating rules prior to cutting. CAUTION: DISCONNECT THE ELECTRICAL POWER PRIOR TO MAKING ANY ADJUSTMENTS.

UPPER PIVOT ADJUSTMENT: The upper pivot bolt has two functions: first, it loads the upper pivot to prevent excess motion; and second, it applies friction to control the counterbalance spring located in the pivot assembly. This adjustment must be made with the Power Miter Box fully assembled including the blade normally used. Loosen or tighten the pivot bolt by turning the hex head located on the left side of the pivot assembly until nearly all play is removed and the motor moves up slowly when released.

LOWER PIVOT ADJUSTMENT: Tighten the lower pivot bolt (under the base) until the lower pivot arm is moderately difficult to rotate. A trapped self-locking nut is provided so only one wrench is required.

TABLE TOP SQUARE TO BLADE: The table top must be square to the blade in order to make accurate miter cuts. Follow the steps below to check and adjust squareness.

- 1. Place a straight piece of wood (measuring about 1" x 3½" x 12") with the 3½" face against the left side of the fence and the 1" face against the table top. Cut the right side of the test piece. Place the wood inside a square of known accuracy keeping the edge that was against the table top against one leg of the square and the edge just cut against the other leg. If a gap shows between one portion of the cut end and the square then adjustment is required.
- 2. To adjust, loosen the locking nut and center support screw located under the miter scale. If the gap between the wood and the square is at the corner of the square, tighten the two screws on the left holding the table top to the base and loosen the two on the right in equal amounts (about ¼ turn). If the gap is away from the corner, tighten the two right screws and loosen the left screws in equal amounts. Place a straight edge (such as the long leg of a carpenter's square) on the table top parallel to the fence and over the center support screw. Raise or lower the center support screw until the table is level and lock the nut.
- 3. Repeat steps 1 and 2 until the cut edge is square. Check the table mounting screws for tightness as each must be tight enough as to not move under handling and use. If they are not tight enough, tighten each equally and readjust the center support screw.

TABLE TOP SQUARE TO FENCE. The top must be square to the fence in order to accurately locate the work-piece. Place an accurate square against the fence and the table top and over a pair of table top screws. Repeat for the other side. If each is not square adjust as follows:

 Tighten the screw nearest the high spot to eliminate one-half of the error and loosen the screw nearest the low spot an equal amount. Repeat for the other side. Note that the table mounting screws must all be sufficiently tight to prevent movement during handling and use. If any are too loose, tighten each screw equally. Readjust the center support screw and tighten lock nut.

BLADE SQUARE TO FENCE. (0° miter). In order to make accurate miters, the blade must be square to the fence. Place a straight piece of wood (about 1" x 3½" x 12") flat on the left side of the table top with the 1" edge against the fence. Seat the Miter Latch in the 0° position and tighten the Miter Clamp Knob. Trim the right end of the test piece.

Place the cut piece in an accurate square with the side that was against the fence against one leg of the square and the cut surface against the other leg of the square. There should be no gap between the square and the wood. If a gap is noticeable then the blade must be adjusted square to the fence as follows:

- 1. Loosen, but do not remove, the (2) locking setscrews (located in front of the miter adjusting screws) and the Miter Clamp Knob. If the gap between the wood and the square is near the square's corner, loosen the right miter adjusting screw and tighten the opposite one. If the gap is away form the corner, loosen the left miter adjusting screw and tighten the opposite one. Lock the Miter Clamp Knob.
- 2. Repeat Step 1 until the cut edge is evenly against the square. Tighten one of the two locking setscrews. Run the unlocked adjusting screw against the miter latch snugly enough to eliminate all play, but loose enough to allow the spring to move the miter latch. Tighten the locking set screw for this adjusting screw.

ZEROING THE MITER POINTER. Engage the miter latch in the  $0^{\circ}$  position. Loosen the two screws holding the pointer to the pivot arm, move the pointer to  $0^{\circ}$  and retighten the screws. Do not allow the pointer to drag on the miter scale.

BRAKE FAILURE. If the saw blade does not stop within a few seconds after the trigger switch is released, check the brushes and commutator for wear. If these parts are within the wear limits below, assemble the motor and run the motor continuously (without cutting) for 5 minutes.

## PREVENTATIVE MAINTENANCE

Your DeWalt Power Miter Box is engineered for extended usage with minimum maintenance. However, certain items should be checked periodically for the longest machine life. Failure to replace worn brushes can result in severe motor damage.

- 1. Check the brushes: Approximately every 5,000 operations, remove and measure the brush length.
- Check the commutator for wear: When the brushes are removed inspect the commutator for wear. If the brushes have worn into the commutator more than 1/32" (1 MM), the commutator must be remachined or the armature assembly replaced.

 Pay continuing attention to cut quality and any unusual noises. This will give advance warning for the need to sharpen the blade, align the saw, or tighten a loose part.

CLEANING NOTE: Do not use solvents or gasoline. Use a mild detergent.

## BRUSH INSPECTION AND REPLACEMENT

- 1. Disconnect electrical power by removing the plug from the electrical receptacle. Place the plug in a safe location where it will not be accidently plugged in.
- 2. Following the parts list diagram, remove the two screws from the motor end cap. Remove the end cap.
- 3. Blow the dust from the commutator area.
- 4. Note the orientation of the brushes and brush holders so that they can be replaced in the same manner and location. Pull the brush holders straight out about 1 inch and slide the brush holders off the brushes. Mark or locate the brush holders so that they can be replaced in the same location.
- 5. Measure the brush length remaining. Replace both brushes if either measures ½" (6 MM) or less.
- 6. Polish the surface of the commutator by placing 220 grit or finer garnet sandpaper lightly against the full width of the commutator surface and rotate the arbor shaft slowly by hand.
- Reassemble the unit following the disassembly procedure in reverse. Orient the brushes and brush holders the same as you found them, using the parts list diagram as a guide.
- 8. Run the saw motor continuously (without cutting) for 15 minutes when new brushes have been installed or 5 minutes if the old brushes were replaced. Failure to do this will cause erratic braking action.

#### PROHIBITED ACCESSORIES

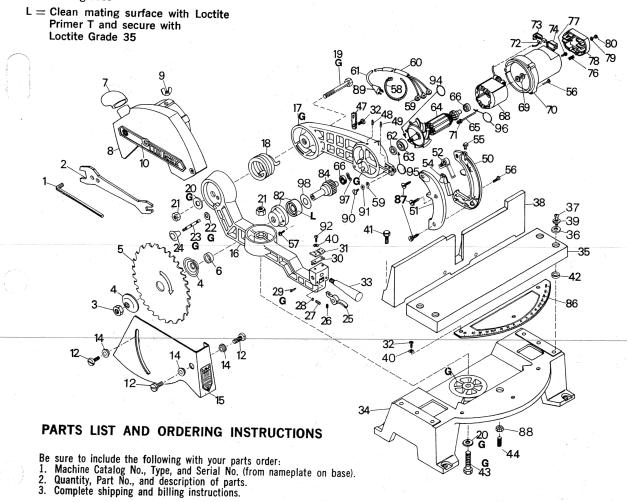
The use of any cutting tool except saw blades which meet the requirements under recommended accessories is prohibited. Do not use accessories such as shaper cutters or dado sets.

#### RECOMMENDED ACCESSORIES

Accessories listed below are recommended for use with your Power Miter Box. Use only 10" or 250 mm diameter saw blades with a 5/8" arbor hole and marked for operation at 6000 or higher rpm. THE USE OF ANY OTHER ACCESSORIES MIGHT BE HAZARDOUS. The following blades and other items are suggested.

| Cat. No. |       | Description   | Suggested Usage                             |  |  |  |  |  |
|----------|-------|---|---|--|--|--|--|--|
|          | 30101 | Combination (Carbide)   | Medium Fine Cuts                            |  |  |  |  |  |
|          | 30010 | Combination (Original Eqpt.)  | General purpose, Slightly rough cuts        |  |  |  |  |  |
|          | R1041 | Combination (Premium)   | Similar to 30010                            |  |  |  |  |  |
|          | R1013 | Planer (Hollow Ground)  | Excellent cuts for trim work                |  |  |  |  |  |
|          | R 989 | Combination (Carbide)   | Rough cutting with long life                |  |  |  |  |  |
|          | 35021 | Deluxe Machine Stand — Stable work surface, 23" x 18-3/4" x 30-1/2" high. Rubber foot grommets. |   |  |  |  |  |  |
|          | R9362 | Deluxe Utility Cabinet — Holds<br>Includes door and closed back                                 | Miter Box and has convenient storage space. |  |  |  |  |  |
|          | R9363 | Casters - For use with either Uti   | lity Cabinet.                               |  |  |  |  |  |
|          | 35016 | Deluxe Goggles — Elastic band a   | nd air vents. Meets OSHA requirements.      |  |  |  |  |  |

 $\begin{array}{l} {\sf G} = {\sf Grease} \ {\sf where} \ {\sf shown} \ {\sf using} \\ {\sf type} \ {\sf EP} \ {\sf Molybdenum} \ {\sf Disulphate} \\ {\sf filled} \ {\sf grease} \end{array}$ 



|     | ndex<br>No. |                     | escription   | Qty. | Index<br>No. | Part<br>Ne. | Description                |      | Inde |           |                           |       |
|-----|-------------|---------------------|--|------|--------------|-------------|----------------------------|------|------|-----------|---------------------------|-------|
|     | 1           |                     | len Wrench   | ₹ij. |              |             | Description                | Qty. | No.  |           | Description               | Qty   |
|     | 2           | 80137-01 Arbor W    | rench  | 1    | 35           | 121228      | Table Board                | 1    | 66   | 52029     | Ball Bearing              | 2     |
|     | 3           | 80109 Arbor N       |  | 1    | 36           | 99360-05    | 1/4 Flat Washer            | 4    | 68   | 96856-71  | Field (Incls. 72) (120 V) | 2     |
|     |             | 80465-01 Arbor Co   |  | 1    | 37           | 121219      | 1/4-20 x 1/2 Pan Hd.       |      | 69   | 52070     | Spacer Washer             | 1     |
|     |             | 30010 Blade (1      | 0" Combination)  | 2    |              |             | Screw                      | 4    | 70   | 94564     | Field Case                | - 3   |
|     |             | 121757 Spacer       | o combination)   | 1    | 38           | 121215-0    | 2 Fence                    | i    | 71   | 82507     | #10 Lock Washer           | 1     |
|     |             |                     |  | 1    |              | 34030       | 1/4 Lockwasher             | Ā    | 72   | 72070     | Terminal                  | 2     |
|     |             |                     | OUT  | _1   | 40           | 99464-03    | #8 Lockwasher              |      | 73   |           | l Brush (120 V)           | 2     |
|     | 8           | 121218-01 Upper G   | uard (Incl. No. 10)  | 1    | 41           | 121223      | 3/8-16 x 1 Hex Hd. Screw   | 2    | 74   | 72012     | Brush Holder              | 2     |
|     | •           |                     | Wing Nut   | ī    | 42           | 121243      | Rubber Washer              | 7    |      | 87205     |                           | 2     |
|     | 10          |                     | ation Label  | i    |              | 121717      | Short Pivot Bolt           | 4    | 76   |           | Rubber Plug               | 2     |
|     | 12          | 52511 1/4-20        | 5/8 Pan Hd.  | 1    |              | 80654       | 1/4-20 Set Screw           | 1    | 77   | 72016     | Field Case Insert         | 2     |
|     |             | Screw               |  | 3    |              | 121290      | Cable Clamp (Flat)         | 1    | 78   | 72041     | End Cap                   | 1     |
|     |             | 121323 Shoulder     | red Bushing  | 2    |              | 121253      | Guard Stud                 | 1 .  | 79   | 72511     | Fiber Washer              | 2     |
|     | 15          | 121216-03 Lower Gr  | uard   | 1    |              | 96876       | Groove Pin                 |      | 80   | 99276-08  | #8-32 x 1/2" Pan Hd.      | ····· |
|     | 16          | 121226-01 Pivot Arr | n  | 1    |              | 121735      |                            | 1    |      |           | Screw                     | 2     |
|     |             |                     | m (Incl. Nos.  | 1    |              | 121736      | Switch Handle              | 1    | 82   | 121762-01 | Cover & Bearing           | 1     |
|     |             | 48, 49              |  | _    | 0.1          |             | Handle Cover               | 1    | 84   | 121762-02 | Arbor Shaft & Gear        |       |
| . 1 | 8 1         | 121224 Torsion S    |  | 1    | ٧.           | 121734      | Switch Cam                 | 1    | 86   | 121918    | Miter Scale & Nameplate   | 1     |
|     | 0 1         | 121717-01 Long Pive | of Dolf  | 1    |              | 55094-01    | Switch                     | 1    |      | 87184     | #8-16 Thd. Form Screw     | , 1   |
|     |             | 121717-01 Long F W  | JL DUIL  | 1    |              | 99289-04    | #6-32 x 1/4 Pan Hd.        |      | 88   | 99374-05  | 1/4-20 Nut                | 3     |
|     |             |                     | pring  | 2    |              |             | M Screw                    | 6    | 89   | 234900-01 | Attachment Plug           | 1     |
|     |             | 58197 Jam Nut       |  | 2    |              | 96869       | Switch Button              | 1    | 90   | 80488     | 6-32 x 1/4 Pan Hd. S-T    | 1     |
|     |             | 34158 "O" Ring      |  | 1    | 56           | 96912       | #10-24 x 1" Fill Hd. Screw | 7    | 30   | 00400     | Screw                     |       |
|     |             | 121227 Stop Pin     |  | 1    | 57           | 96911       | #10-24 x 5/8" Fill Hd.     | ,    | 91   | 36521     | #6 Ext. Tooth Lockwasher  | 1     |
| 2   |             | 39532 Knob          |  | ī    | 7            |             | Screw                      | 3    | U .  | 80487     | 9 22 × 1 /4 Day U.S.      | 1     |
| 2   |             | 121719 Miter Lat    |  | i    | 58 7         | 1025        | Cable Strap                | 2    | ۰.   |           | 8-32 x 1/4 Pan Hd. Screw  | 2     |
| 2   |             | 21244 Miter Lat     | ch Spring  | 1    |              | 33315       | Terminal                   | 2 -  | • •  | /0129/    | "O" Ring, 1-9/16 diam.    | 1     |
| 2   |             | 32387 1/4-20 x      | 1/4 Set Screw  | 1    |              | 21275       | Sleeve                     | 9    |      | 59989     | "0" Ring, 1-3/8 diam.     | ī     |
| 2   |             | 03522 Setscrew      | Slug   | 2    |              |             |                            | 2    |      | 37388     | "0" Ring, 7/8 diam.       | î     |
| 2   | ٠.          |                     | Cup Point Screw  | 2    | 61 8         | 13/3-01     | Cord & Plug (Incl. Nos.    |      |      | 88093     | Wavy Washer               | - 1   |
| 30  | ٠.          | 21221 Wear Spri     | na   | 2    | 7            | 2155        | 59 & 89)                   | 1    | 98   | 36278     | Slinger                   | 1     |
| 3   | ٠           | 21919 Pointer       | "5   | 1    |              | 3155        | Slinger                    | 1    | DADT | S NOT SHO | _                         | 1     |
|     | • -         |                     | O Damilla Causa  | 1    | 63 9         | 2341        | Ball Bearing               | 1    |      |           |                           |       |
| 32  |             | 21220 U             | 8 Pan Hd. Screw  | 5    | 64 9         | 6920-31     | Armature & Fan (120 V)     | ī    |      | 83104     | 1/8 Allen Wrench          | 1     |
| 33  |             | 21230 Handle        | e caralettisti. maaaliintiidesteen sylmysaanimaassa saasia | 1    | 65 9         | 9298-40     | #10-32 x 2-1/2" Pan Hd.    |      |      | 99056-06  | 5/32 Allen Wrench         | . 1   |
| 34  | 1 17        | 21207-03 Base       |  | 1    |              |             | Screw                      | 2    |      | 96878     | Wiring Diagram            | 1     |

## **FACTORY SALES and SERVICE CENTERS**

|   | Area<br>Code | Telephone<br>No.         | Arec<br>Code   |            | lephone<br>No.       |
|---|--------------|--------------------------|--|------------|----------------------|
| ALABAMA: Birmingham 35209, 2412 Green Springs Highway   | 205          | 942-0538                 | MINNESOTA: Bloomington (Minneapolis-St. Paul) 55420                      |            |                      |
| Mobile 36608, 3831 Airport Boulevard  | 205          | 343-6624                 | 9712 Garfield Ave  | 12 8       | 384-9191             |
| ARIZONA: Phoenix 85013, 4501 North 7th Avenue   | 602          | 279-6414                 | MISSOURI: Kansas City 64111, 4324 Main St                                | 16 5       | 331-0629             |
| ARKANSAS: Little Rock, 72201, 519 West Seventh Street   | 501          | 372-3040                 | Kansas City 64111, 4324 Main St. (Sales only)                            | 14 7       | 739-4661             |
| CALIFORNIA: Anaheim 92801, 1235 South Euclid Avenue   |              |                          | St. Louis 63044, 4534 N. Lindbergh (Sales only)                          | 14 7       | 731-7968             |
| Fresno 93710, 5412 North Blackstone Avenue  | 209          | 435-0810                 | St. Louis 63131, 12852 Manchester Road                                   | 14 8       | 821-8740             |
| Long Beach 90805, 2011 South Street   | 213          | 422-5825                 | NEBRASKA: Omaha 68127, 4225 South 84th Street                            | 02 5       | 592-5666             |
| Los Angeles 90007, 2432 S. Broadway   | 213          | 749-0371                 | NEW JERSEY: Cherry Hill 08034, 1444 E. Mariton Pike                      | 09 4       | 429-2822             |
| Riverside 92506, 4010 Merrill Avenue  | 714          | 787,9700                 | Paterson (Little Falls) 07424, Rt. 46 East, at Lower Notch Rd            | 01 2       | 256-9373             |
| Sacramento 95825, 2033 Fulton Avenue  | 916          | 972-9090                 | (1 Block West of Flagship)   | ٠          | 3041040              |
| San Diego 92105, 3811 El Cajon Blvd   | 714          | 280-3331                 | NEW MEXICO: Albuquerque 87107, 2812 Candelaria Road N.E5                 | 05 8       | 884-1002             |
| San Francisco Bay (Sales only)  |              | ****                     | NEW YORK: Albany (Latham) 12110, 836 Troy-Schenectady Rd 5               | 18         | 785-1867             |
| Burlingame 94010, 1601 Bayshore Highway, Suite 101  | 415          | 203.7350                 | Buffalo 14209, 881 W. Delavan Ave  | 16         | 884-6220             |
| San Leandro 94578, 15206 E. 14th St   | 415          | 276-1610                 | New York 10010, 50 West 23rd Street (Manhattan)                          | 12         | 929-6450             |
| S. San Francisco 94080, 1139 Airport Blvd. (Service only)   | 415          | 871-7278                 | New York 11377, 56-15 Queens Blvd. (Woodside)                            | 12         | 335-1042             |
| Van Nuys 91411, 14920 Victory Blvd  | 213          | 787-5531                 | New York 10710, 2347 Central Park Avenue (Yonkers)                       | 114        | 779-3810             |
| West Covina 91791, 422 North Azusa Avenue   |              |                          | Port Washington 11050, 14 Vandeventer Ave. (Sales only) 5                | 16         | 944-7200             |
| COLORADO: Denver 80219, 1171 South Federal Boulevard  |              |                          | Rochester 14623, 2969 West Henrietta Road7                               | 16         | 424-1310             |
| CONNECTICUT: Orange 06477, 481 Boston Post Road   | 203          | 795-3583                 | Syracuse (DeWitt) 13214, 3485 Erie Blvd. E                               | 104        | 440-3000<br>274-1770 |
| Hartford (Wethersfield) 06109, 662 Silas Deane Highway  | 203          | 563-5800                 | Greenshoro 27407 3716 High Point Road                                    | 119        | 852-1300             |
| DISTRICT OF COLUMBIA: Washington<br>Bladensburg, Maryland 20710, 4501 Baltimore Avenue  | 201          | 770 2000                 | Raleigh 27604, 2420 Atlantic Avenue                                      | 119        | 834-8207             |
| Falls Church, Virginia 22046, 344 West Broad Street   | 703          | 533-7313                 | OHIO: Cincinnati 45241, 2310 E. Sharon Road                              | 13         | 772-3111             |
| FLORIDA: Jacksonville 32205, 920 Cassat Avenue  |              |                          | Cleveland 44113, 3901 Detroit Avenue                                     | 16         | 651-4243             |
| Ft. Lauderdale 33334, 799 E. Oakland Park Boulevard   | 305          | 566-5102                 | Columbus 43227, 3975 E. Livingston Avenue                                |            | 237-0461<br>298-1951 |
| Mlami 33168, 13345 N. W. Seventh Avenue   | 305          | 681-6658                 | Toledo 43607, 3231 Dorr Street   | 119        | 531-8921             |
| Orlando 32803, 3807 East Colonial Drive (Service only)  | 305          | 894-7011                 | OKLAHOMA: Oklahoma City 73106, 1318 Linwood Blvd 4                       | 105        | 232-7515             |
| Winter Park (Orlando) 32789, 611 Wymore Road (Sales only)<br>St. Petersburg (Pinellas Park) 33565, 7211 U.S. Highway 19, Nort | h 813        | 525-0273                 | Tulsa 74145, 3120 South Sheridan Road                                    | 18         | 622-5666             |
| Tampa 33609, 3432 W. Kennedy Blvd   | 813          | 872-8317                 | OREGON: Portland 97209, 1640 N.W. Johnson Street                         | 603        | 228-8631             |
| GEORGIA: Stone Mountain (Atlanta) 30086,  |              |                          | PENNSYLVANIA: Allentown (Whitehall) 18052,<br>2242 MacArthur Road        | 116        | 425.0544             |
| 5723 Memorial Dr. (Service only)  | 404          | 292-4714                 | Harrisburg 17112, 6070 Allentown Blvd                                    | 717        | 545-0651             |
| Stone Mountain (Atlanta) 30086, 5723 Memorial Drive (Sales only   |              |                          | Lancaster 17604, 715 Fountain Avenue                                     |            | 393-5251             |
| HAWAII: Honolulu 96813, 675 Aushi Street  |              |                          | Philadelphia 19103, 333 North 20th Street                                | 215        | 564-5520             |
| ILLINOIS: Chicago 60101 (Addison), 1710 W. Armitage Court   | 312          | 261-8630                 | Pittsburgh 15232, 5437 Baum Blvd   | 112        | 362-2700             |
| Chicago 60646 (Lincolnwood), 6710 N. Crawford Avenue<br>Chicago 60453 (Oak Lawn), 6343 West 95th Street                       | 312          | 673-0923                 | Wayne 19087, 125 Strafford Avenue,<br>Strafford Building #3 (Sales only) | 215        | 688-0267             |
| Des Plaines 60018, 1277 South Elmhurst Road   | 312          | 364-5220                 | RHODE ISLAND: E. Providence 02914, 2777 Pawtucket Avenue                 |            | 434-1655             |
| Moline 61265, 4433 23rd Ave   | 309          | 762-3000                 | SOUTH CAROLINA: Greenville 29601, 407 Pendleton Street 8                 | 303        | 232-3038             |
| Schiller Park 60176, Suite 300, 9950 W. Lawrence Ave. (Sales on   | ly) 312      | 671-7860                 | TENNESSEE: Chattanooga 37404, 1425 E. Main Street                        | 315        | 629-7270             |
| INDIANA: Evansville 47710, 307 First Avenue, Crescent Center .  | 812          | 425-4269                 | Knoxville 37917, 4110 North Broadway                                     | 315        | 688-0921             |
| Hammond 46323, 7103 Kennedy Avenue  | 219          | 845-5100                 | Memphis 38116, 1085 East Brooks Road                                     | 901<br>815 | 833-3444<br>833-8277 |
| IOWA: Des Moines 50312, 2811 Ingersoll Avenue   |              |                          | TEXAS: Amarillo 79106, 3008 West 6th Avenue                              | 306        | 373-1531             |
| KANSAS: Wichita 67213, 155 S. West Street   |              |                          | Austin 78757, 6549 Burnet Road   | 512        | 459-1133             |
| KENTUCKY: Louisville 40213, 4624 Preston Highway  |              |                          | Dallas 75207 1808 N. Industrial Blvd. (Service only)                     | 214        | 741-6401             |
| LOUISIANA: Metairle (New Orleans) 70002,  |              | . 000 1400               | Dallas 75234, 14388 Proton Road (Sales only)                             | 214        | 934-1425             |
| 3504 N. Causeway Blvd.  | 504          | 837-2550                 | El Paso 79925, 1400 Magruder Street                                      | 817        | 336-0175             |
| Shreveport 71105, 4434 Youree Drive   |              |                          | Houston 77022, 536 E. Tidwell Road                                       |            |                      |
| MARYLAND: Baltimore 21211, 203 West 28th Street   | 301          | 467-7411                 | San Antonio 78201, 500 Culebra Avenue                                    | 512        | 732-1221             |
| Baltimore 21205, 4712 Erdman Avenue<br>Bladensburg (Wash, D.C.) 20710, 4501 Baltimore Avenue                                  | 301          | 485-5550                 | UTAH: Salt Lake City 84115, 1541 S. Third West Street                    |            | 486-5828             |
| Lutherville (Greenspring) 21093, 2360 W. Joppa Road (Sales only   | v) . 301     | 828-3001                 | VIRGINIA: Falls Church 22046, 344 West Broad Street                      | 703        | 533-7313             |
| Timonium (Balto, North) 21093, 1817 York Road   | 301          | 561-0500                 | Norfolk 23513, 7631 Sewells Point Road                                   | BO4        | 649.9245             |
| MASSACHUSETTS: Boston (Brighton) 02135,   |              |                          | WASHINGTON: Seattle 98109, 701 Third Avenue, N                           |            | 282-6432             |
| 12 Market St. (Service only)  | 617          | 782-6264                 | Seattle 98005, 1882 136th Pl., N.E. Bellevue (Sales only)                | 206        | 641-5170             |
| Boston (Brighton) 02135, 46 Leo Birmingham Parkway (Sales on  |              |                          | Spokane 99208, North 7011 Division Street                                | 509        | 489-9164             |
| MICHIGAN: Detroit 48219, 18133 W. McNichols Rd  | 316<br>616   | 3 534-8880<br>3 949-8331 | Tacoma 98409, 2602 South 38th Street                                     | 206        | 473-6040             |
| Southfield 48076, 21411 Civic Center Drive (Sales only)   | 313          | 3 353-3480               | WEST VIRGINIA: Charleston 25312, 1638 Sixth Avenue                       |            | 343-0289             |
| Warren 48093, 27035 Van Dyke Blvd   | 313          | 756-6711                 | WISCONSIN: Milwaukee (West Allis) 53227, 10903 W. Lincoln Ave.           | 114        | 543-9590             |
|   |              |                          |  |            |                      |

#### **AUTHORIZED SERVICE STATIONS**

INDIANA: Elkhart, Dunlap Electric Tool Repair Ft, Wayne, Power Tool Supply Inc.

cson, Electric Motor Company tt. Smith, H. Prock Tool & Equipment Arkansas Industrial Electric Supply Co., e, Al-Ark Electric ille, Al-Ark Electric
Ar Concord, Electric Euro Service
do, Electric Tool Service
, S & S Sharpening Center
I, Imperial Tool Crib
, Stanilaus Electric
, Electric Tool & Motor Repair
, Stockton Armature Works en Electric Machine Co Cocoa, Neelco Industrial Tools
ers, ABC Small Appliance Repair Center Service
h, Dade Equipment Service
urne, Stebbins Hardware, Inc.
a City, Holday Electronics, Inc.
cola, Electric Motor Service, Incorporated
ssee, Van Brunt & Yon, Inc. Augusta, Augusta Mill & Supply Co. C.W. Farmer Co. ah, White Hardware a; Whitehead Hardware Co.

10WA: Cedar Rapids, Janda Electric Davenport, Industrial Engineering Equipment Co. KANSAS: Garden City, NABB Electric KENTUCKY: Bowling Green, Covington Electric Service Lexington, Lexington Industrial Service Co., Inc. Owensboro, Owensboro Armature Works, Inc. Paducah, Warden Electric Co. LOUISIANA: Baton Rouge, Baton Rouge Electric Motor Service MAINE: Bangor, N.H. Bragg & Sons Westbrook, Stultz Electric Works westerow, source creene events ARYTNAD: Delany Peninsula Elec. Motors Easton, Easton Hardware + Franklure, Inc. Galberburgh, Allest Applance Shrine ARSSACHUSETTS. Springel Bush (Allest Parkette Service, Inc. MINISURAT. Bodge Gester, Southern Miniscott Machinery Sales Dututh, Gunderson Europeanet & Supply Williams, Anthern Sales Opply Milliams, Anthern Sales Opply Milliams, Anthern Sales Opply Milliams, Anthern Sales Opply Milliams, Anthern Sales Opply Descriptions of the Control of t MISSISPPI: Greenville, V & G Welding Supply Gulfport, Wizard Service Center Jackson, Flannigan Electric Co., Inc. MISSOURI: Springfield, Electric Motor Service & Supply Springfield, Middle Earth Air & Electric Company MONTANA: Billings, Ted's Electric Service Great Falls, Mosch Electric Motors, Inc. Kalispell, Electric Motors Missoula, Electro Service Center EBRASKA: Hastings, Hatten's Electric Service McCook, Knapp Electric North Platte, Knapp Electric IEVADA: Las Vegas, Tool Service Reno, Landa Electric Company Reno, Landa Ciectric Company IEW JERSEY: Kenilworth, Air & Electric Tool Svc. Ocean View, Bill's Saw Service Trenton, Lockwood's Electric Motor Service NEW YORK: Bay Shore, Turnpike Appliance Service Howard Beach, Cross Bay Appliance Service NORTH CAROLINA: Asheville, Hayes & Lunsford Electric Co. Elizabeth City, Miles Jennings, Inc.

Youngstown, Molf-Master Power looks, Inc. OREGON: Eugene, Jim's Electric Motor Service PENISYLVANIA: Erie, Perry Mill Supply Co. Dickson City, Dan's Repair Service Levittown, Servisal Equipment Company Mechanicsburg, Power Tools Service Reading, Reading Electric Motor Service, Inc. Rostyn, Tompkins Electric UTH DAKOTA: Aberdeen, J B Electric Rapid City, Industrial Electric & Supply Co. Sioux Falls, Stan Houston Equipment Comp XAS: Austin, Hamilton Electric Works Austin, The Tool Box stin, The Tool Box oversite Motor Service moversite, Imperial Electric Motor Service proposed from the Motor Service Motor Service Morks thingen, Lewis Electric Motors, Anderson Young Electric books, Anderson Young Electric sessa, Electric Service & Supply Company Angelo, Western Electric Motor Company Chita Falls, Western Electric Motor Company Chita Falls, Wichita Sup. Div. MRO GR UTAH: Orem, Mending Shed VERMONT: S. Burlington, Burlington Rent-All VIRGINIA: Hampton, The G.G. Wilkins Company, Ltd. Portsmouth, Taylor Rental Center Roanoke, Lloyd Electric Company ASHINGTON: Tacoma, Ajax Electric Company, Inc Yakima, Cooper Elec. Motor Service YEST YIRĞINIA: Martinsburgh, Biedler Electric Motor Repair Wheeling, Warwood Armature Repair Co. WISCONSIN: Green Bay, Power Tool Service Company Madison, Richard E. Ela Company Sheboygan, Willard Ouasius Co.

WYOMING: Casper, Casper Saw Shop Rock Springs, Electric & Air Repair Service

**IMPORTANT!** 

#### IMPORTANT!

To assure product RELIABILITY, repairs, maintenance and adjustment, should be performed by Black & Decker Service Centers or DeWALT Authorized Service Centers, always using DeWALT replacement parts.

# HOME & COMMERCIAL USE WARRANTY (A LIMITED WARRANTY)

Black and Decker warrants this product for one year from date of purchase. We will repair without charge, any defects due to faulty material or workmanship. Please return the complete unit, transportation prepaid, to any Black & Decker Service Center or Authorized DeWalt Service Station. This warranty does not apply to accessories. This warranty gives you specific legal rights and you may have other rights which vary from state to state. Should you have any questions, contact your nearest Black & Decker Service Center Manager.



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